

Multi-Material - 3XD



AITiN Coated

Multi-Material, Solid Carbide, 142° Point, 3X Dia., 30° Helix  (.6890-.7874)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank \emptyset	AITiN Coated Part #
17.50MM	.6890	63	51	122	18.0	RDH1328
18.00MM	.7087	63	51	122	18.0	RDH1329
18.50MM	.7283	70	56	133	20.0	RDH1330
3/4	.7500	2.750	2.200	5.250	3/4	RDH1331
19.16MM	.7543	70	56	133	20.0	RDH1332
19.25MM	.7579	70	56	133	20.0	RDH1333
19.30MM	.7598	70	56	133	20.0	RDH1334
19.50MM	.7677	70	56	133	20.0	RDH1335
20.00MM	.7874	70	56	133	20.0	RDH1336

Carbide Drills



Speeds & Feeds [page 327](#).

For detailed tolerance information, see [page 327](#).